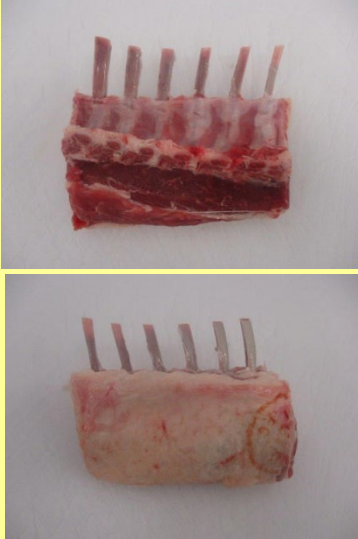





Dunbia Llanybydder Product Specification

Product Information		Animal / Carcass Information	
Dunbia PLU Description	PN Lamb 6 Rib Rack CapOn Frz	Species	Ovine
Additional Descriptions	N/A	Origin	British
Dunbia PLU Number	143840	Age at Slaughter	<12 months
Movex Code	LPRAC045551	FQA Status	RTA, FQA
Approval Number	UK 7015	Grade/Fat	E1-O5
Intended Customer	Pure Nature	Weight Range	15-25kg

Butchery	
Visual	Preparation - Description
	<ul style="list-style-type: none"> Remove a 6 rib bone best end from a split saddle Remove chine bone ensuring not to cut into the eye muscle. Remove back strap avoiding any deep knife cuts Remove excess meat so that the rib length represents 25% of the overall rack. Length of bone to meat ratio 25:75. 8mm fat thickness Fat should be creamy white. The occasional natural blemish is acceptable. Free of defects, discolouration, blood drip, cysts, abscesses, bone chips, and bruising.

Packaging Details			
Bag Size & Type	250x400 90mic	Additional Packaging	N/A
No. of Units per Bag	2	No. of Bags per Box	8
Box / Crate Type	Pure Nature Half Box	Crate Target Weight	N/A
Pallet Type	Standard Pallet	Pallet Build (Max. Boxes)	80

Packaging Presentation		Packaging Presentation - Description
		<ul style="list-style-type: none"> No excessive tails or flaps on bag. Packed product must immediately be passed through shrink tunnel set to correct temperature to achieve tight pack. Bag cut off must be removed. Any leakers identified will be repacked. No excessive blood drip in the bag.

Packing		
		<ul style="list-style-type: none"> Boxes must be stacked vertically and not interstacked. Egg spacers to be placed between each layer. Maximum 8 high.
<ul style="list-style-type: none"> 8 bags per box 		 <p>Standard Pallet</p>

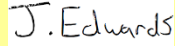
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Dunbia Llanybydder Product Specification

Labelling Criteria	
Kill to Butchery	Maximum kill + 5 days
Product Shelf Life	Pack + 730 days
Storage Temperature	-18°C
Check Barcode	95025554112596
Internal Case Label	One per bag
External Case Label	One per case
Notes	Labels must be positioned squarely and flat with no wrinkles. All label information must be clearly legible and should not be faded or smudged.

Label Example	
Internal	
External	

Microbiological Parameters (At Packing)			
Testing Laboratory		External Laboratory UKAS approved.	
Test	Standard	Unacceptable	
TVC	<1x10 ⁵ cfu/g	≥1x10 ⁶ cfu/g	
E. coli	<50 cfu/g	≥5x10 ² cfu/g	
E. coli O157	Not detected in 25g	Present in 25g	
Salmonella	Not detected in 25g	Present in 25g	
Metal Detection		Temperature Control	
Products are metal detected after packing at the below sensitivity levels:		Temperature checks are carried out to verify that the below temperature limits are not exceeded	
Fe	7.0 mm	Carcass into Boning Hall	≤2°C
NFe	8.0 mm	Product at Packing	<3°C
SS	9.0 mm	Product at Dispatch	<3°C

Specification Agreement			
This product specification is to be read in accordance with all relevant UK and EU legislation. No changes to this specification may be made without the prior consent of both parties.			
For Supplier		For Customer	
Company	Dunbia Llanybydder	Company	
Name	James Edwards	Name	
Position	Technical Graduate	Position	
Signature		Signature	
Date	29/08/2022	Date	

Reference No.	Ver No	Page	Issue Date	Issued By	Authorised By	Department
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Dunbia Llanybydder Product Specification

Amendments / Revision History			
Version	Issue Date	Reason for Update	Issued By
1	02/03/2018	First Version	Meinir Pattie
2	10/07/2018	Updated OCM label to include stacked QR code.	Meinir Pattie
3	14/06/2019	Updated photo with new label design.	Bianca Burcea
4	03/02/2020	Description changed from 6-8 rib rack to 6-rib rack.	Catrin Selwood
5	29/08/2022	Updated spec format	Nia Davies

Reference No.	Ver No	Page	Issue Date	Issued By	Authorised By	Department
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