

Dark Muscovado Sugar

Revision Date: 30th June 2021 Specification Number: MBRW-DMS

Revision Number: 6.0

Alternative Names: Pure cane sugar, Cane sugar, Sugar. Brown Sugar

Product Description

A moist sugar with fine, quick dissolving crystals and a dark appearance. The moisture, colour & flavour come from molasses extracted as part of the cane sugar refining process.

Dark muscovado cane sugar has a moistness and deep, rich molasses flavour make it ideal for full flavoured or savoury recipes. Often used in brownies, gingerbread, coffee or chocolate cakes, fudge, BBQ sauce, marinades, sweet and sour sauce and pancake syrups. The name 'Muscovado' carries premium qualities.

Ingredient Declaration: Cane sugar, Cane molasses-

Botanical Source of sugar: Sugar cane.

Chemical and Physical Characteristics

Total Sugars	90.0 – 94.0%.
Typical Non Sugars (Ash & Organic)	7.0 – 8.0%.
Colour (L*)	26.5-36
Water	3.5% max.

Microbiological Characteristics

Mesophilic bacteria/g	500 cfu max.
Yeasts/g	100 cfu max.
Moulds/g	100 cfu max.
Salmonellae	Not detected in 25g.
E. Coli	Not detected in 1g.
Staph Aureus	Not detected in 1g.

Food Safety

SO ₂	<10 mg/kg.
Lead	0.5 mg/kg max.
Arsenic	1.0 mg/kg max.
Copper	10 mg/kg max.

Packaging: The product is available in 25kg, 1kg, 500g and 325g pack sizes.

Issued by: E. Akerman



Approved by: P. Davidson



Product Specification

Shelf Life: Cane sugar will remain in good condition if stored in a cool, dry place. However, it can go hard. Therefore, in industrial pack sizes it is recommended that these are used within six months.

Retailer pack sized product is printed with a two year durability labelling on each pack. This is labelled up stating 'best before end month year'.

Storage Conditions: Cane sugar will remain in good condition if stored in a cool, dry place. Store in ambient conditions, avoiding extremes in temperature and humidity.

Allergen Status: This product is Allergen free as defined by European Regulation (EU) 1169/2011 and European Commission Regulation (EC) 41/2009 (Gluten \leq 20ppm).

GMO Status: This product is not derived from a genetically modified crop and does not contain GM materials as defined by European Commission Regulations (EC) 1829/2003 and (EC) 1830/2003.

Place of Production/ Packaging: This product is produced in the UK using raw cane sugar of non-UK Origin.

Origin of primary production: Cane sugar is non-UK origin (See Country of origin statement)

Fair Trade: This product is available as Fair Trade.

Religious certification: Kosher Pareve (non- Passover) and Halal.

Mandatory Nutritional Information (per 100g)

Energy (kJ)	1634
Energy (kcal)	384
Fat (g)	0
of which saturates	0
Carbohydrate (g)	96
of which Sugars	93
Protein (g)	0.1
Salt* (g)	0.08

**Salt content is exclusively due to the presence of naturally occurring sodium*

Additional Nutritional Information (per 100g)

Fibre (g)	<0.5
Sodium (mg)	31

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