
		Document Number:	
		PS-0111-01	
Title:	Finished Product Specification	Version Number:	01
	Tiptree Orange Marmalade 28g & 42g	Issue Date:	01/12/2022

1 – Product Information	
Product Name	Tiptree Orange Marmalade (Fine Cut)
Weight	28g & 42g
Ingredients	Sugar, Seville Oranges, Gelling Agent: Citrus Pectin
Product Warnings	None
Shelf Life/Storage Conditions	Shelf life: 36 months. Store at ambient temperature.

2 – Organoleptic Attributes	
Appearance	Orange in colour
Texture	Soft gel, containing peel
Flavour	Bitter orange flavour

3 – Analytical Characteristics	
Fruit Content	Prepared with 30g of fruit per 100g
Total Soluble Solids	Total sugar content 67g per 100g
pH	2.90 – 3.50


4 – Allergens			
Allergen	Present in product	Allergen	Present in product
Cereals containing gluten	No	Nuts	No
Crustaceans	No	Celery	No
Eggs	No	Mustard	No
Fish	No	Sesame seeds	No
Peanuts	No	Sulphur dioxide and Sulphites at level above 10mg/kg	No
Soybeans	No	Lupin	No
Milk	No	Molluscs	No

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5 – Dietary Suitability	
The product is <u>SUITABLE</u> for the following diets:	
Group:	Suitable for:
Vegetarian	Yes
Vegan	Yes
Coeliacs	Yes
Organic (certified)	No
Kosher (certified)	Yes
Halal (certified)	Yes

6 – Nutritional Information			
	Quantity	Unit	Source of information
Energy	1141	kJoules per 100 g	Calculated
Energy	269	kcalories per 100 g	Calculated
Fat	0	g per 100 g	Calculated
of which saturates	0	g per 100 g	Calculated
Carbohydrate	67	g per 100 g	Calculated
of which sugars	66	g per 100 g	Calculated
Protein	0	g per 100 g	Calculated
Salt	0	g per 100 g	Calculated

7 – Packaging Information			
Pack Size	72 x 28g	48 x 28g	48 x 42g
Case Dimensions (l x w x h) mm	274 x 184 x 128	274 x 184 x 85	275 x 185 x 105
Case Gross Weight (kg)	5.8	3.8	5.42
Pallet Quantities (Standard) (Cases x Layer= Total)	20 x 6 = 120	20 x 5 = 100	20 x 5 = 100
Primary	45g of glass jar with 4g of steel twist off cap	45g of glass jar with 4g of steel twist off cap	57g of glass jar with 4g of steel twist off cap
Secondary	3x29g of cardboard tray with 12g of polythene wrap	2x29g of cardboard tray with 12g of polythene wrap	2x29g of cardboard tray with 12g of polythene wrap
Tertiary	Wooden pallet and 260g stretch wrap	Wooden pallet and 260g stretch wrap	Wooden pallet and 260g stretch wrap

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8 – Quality Control	
All our products are positively released following quality and sensory checks.	
Test	Target
TSS (°Brix)	64 -70
pH	2.90 – 3.50
Average Weight Checks	28g & 42g
Traceability Codes	Julian code
Metal Detection	Ferrous, Non Ferrous, Stainless Steel

9 – Document Control	
Authorised by:	Rebecca McVelia
Approved by:	Urszula Masny-Zielinska

We warrant that all the products supplied by Wilkin & Sons Ltd:

- Shall comply in all respects with this specification, shall be clean, sound, non-injurious to health and shall be fit for the purpose for which they are intended.
- Shall comply with all aspects with the Food Safety Act 1990, and with associated regulations, and with all other relevant United Kingdom and European Union legislation, regulations, standards and codes of practice. Packaging shall comply with legal requirements for Food Contact Materials.
- Shall be of the nature, substance and quality described and shall not be presented in such a way which may mislead the purchaser.
- Shall be stored, stacked, handled and transported under suitable conditions so as to maintain safety and quality at all times.
- Shall be fully traceable back to the place and time of manufacture, and to the ingredients used.
- Customers are advised to determine the suitability of products for their specific application, and to store and use products according to this specification. It will not normally be possible to provide a life extension on products once delivered to customers' premises.
- Customers must notify any damage or defects immediately on arrival.

Genetic Modification:

None of the ingredients or processing aids used in manufacture of our products is genetically modified. Additionally, no such materials are used in the manufacture of any products at our site. All possible precautions are taken to ensure that materials that may be genetically modified are sourced from non-genetically modified sources.

Produced in a “Nut Free” Factory

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